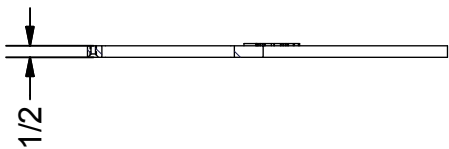
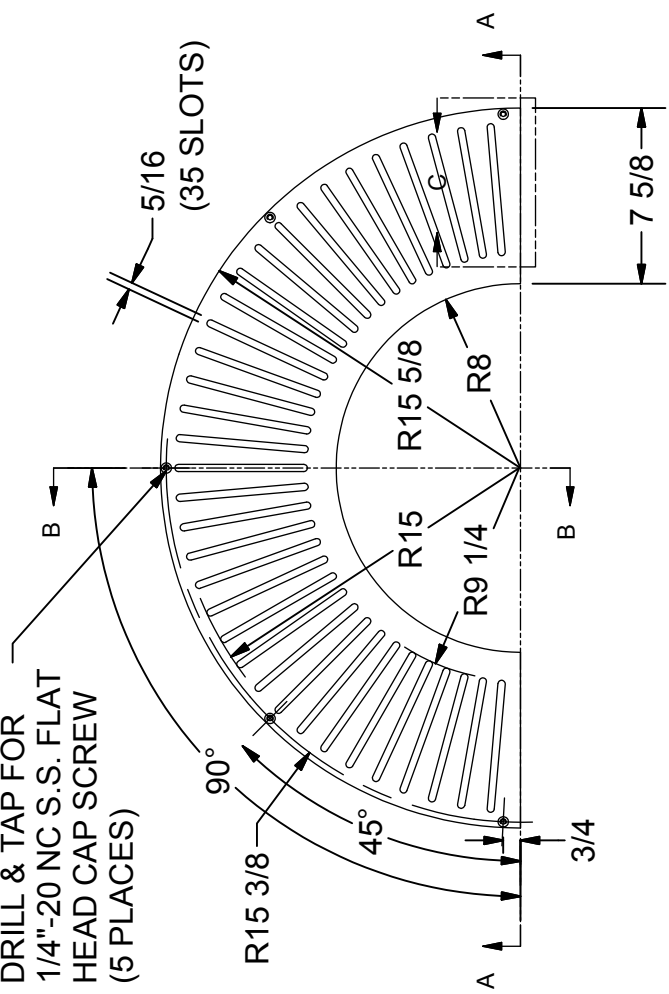
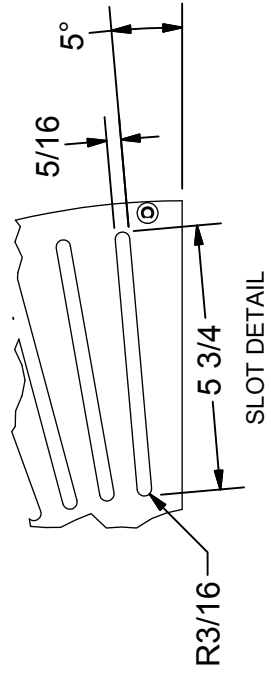


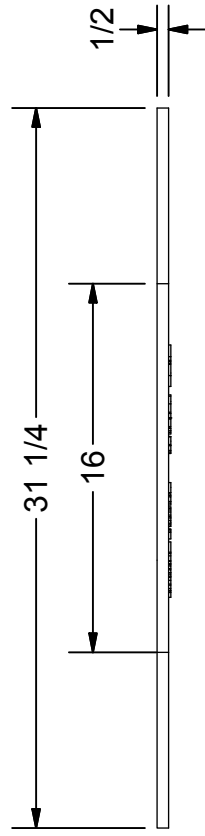
DRILL & TAP FOR
1/4"-20 NC S.S. FLAT
HEAD CAP SCREW
(5 PLACES)



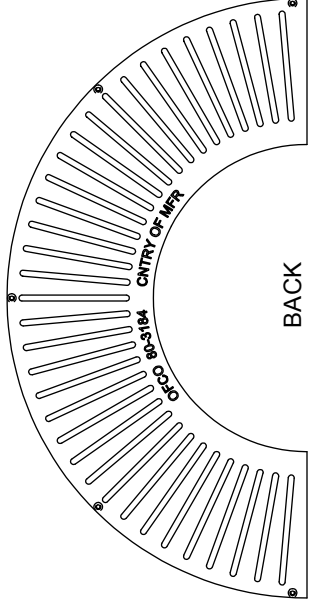
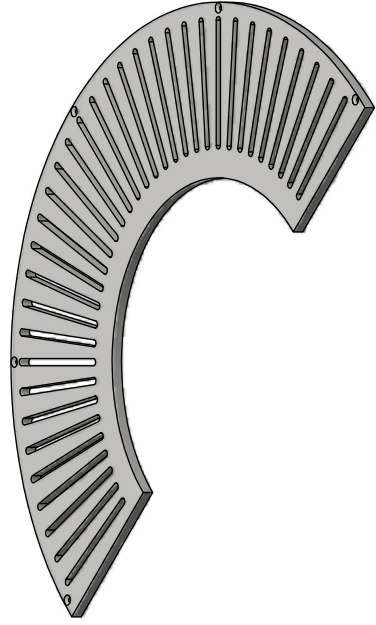
SECTION B-B



SLOT DETAIL



SECTION A-A



TITLE 30" REMOVABLE CENTER RING FOR 60" SQUARE STYLE "STA-A" TREE GRATE	
RATING: ADA & PEDESTRIAN	PART NO.: 80-3184
REV:	REV:
REV:	REV:
DWG NO.: 80-3184 30 REMOVABLE CENTER FOR STA-A 60	SCALE: N/A
REV:	REV:
DWG NO.: 80-3184 30 REMOVABLE CENTER FOR STA-A 60	SH 1 OF 1

NOTES: 1. BARE UNLESS OTHERWISE SPECIFIED	PARTS LIST
DOC APPVD BY: DATE:	TOLERANCES: X.X = ± .1 X.XXX = ± .03 X.XX ± .06 FRAC = ± 1/16 = ± 2"
CHKD:	MATL: DI ASTM A536, CL80-55-06 APX WT.: 28 LBS. PER PIECE
DWN: CM 11/07/2012	FRAC = ± 1/16